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54 Thermoviscosifying polymers, their synthesis and their uses in particular in the oil industry.

57 The invention relates to polymers the viscosity of which increases in solution, or significantly stabilizes with temperature.

These polymers contain a hydrosoluble skeleton incorporating segments or carrying side chains which have a low solubility temperature ("LCST" property (Lower Critical Solution Temperature)).

Uses in the chemical industry and the oil industry, in particular for oil or geothermal bore hole cementation, fracturing and industrial cleaning.

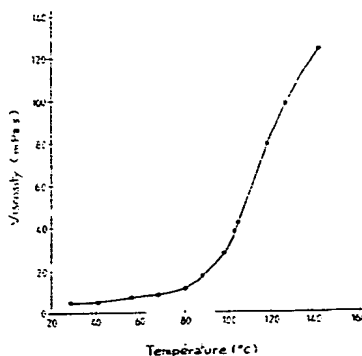


FIG.1

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The present invention relates to the technical sector of polymers and more particularly polymers and copolymers the viscosity of which increases with temperature in solution in an aqueous medium.

In this context, the word "increases" means that the links associate locally above a certain threshold temperature, which causes a physical increase in the molecular weight as opposed to the decrease in viscosity classically observed with an increase in temperature.

Thus, the viscosity can actually "increase" or else remain approximately constant.

Used in this context, the word "increases" has these two meanings throughout the text.

Such products have numerous uses as thickening agents, constituents of fracturing fluids or drilling fluids or completion fluids, in particular for bore hole cementation, in the oil or geothermal industry, or of acidification, of fluidity control agents or of fluids for the enhanced recovery of oil, and similar fluids for the oil industry, as industrial cleaning fluids, as hydraulic fluids and as water-based lubricants.

Most of these uses occur in aqueous medium. However, on reading the description which follows, the choice of polymers which can be used in a non-aqueous medium may be envisaged; in particular gels for industrial cleaning, in an alcohol medium, notably methanol, will be mentioned.

Their field of application therefore covers a large number of industries and their possible uses will be clearly apparent to an expert from the properties described below.

In this field the Patent USP 4,432,881 is known, which relates to thickening agents constituted by a hydrosoluble polymer chain carrying hydrophobic side chains which do not have the LCST property (as defined below) in the useful temperature range. The hydrophobic fraction of a surfactant fixes on these hydrophobic side chains.

When the temperature rises, the surfactant dehydrates, separates from the water, and a slight increase in viscosity is produced.

In the present Application, "useful temperature range", or a similar wording, will mean the temperature range which corresponds to the application envisaged for the thermoviscosifying polymer, which must of course correspond to the temperature range situated around the LCST critical temperature range of the links concerned.

The invention stems from an original approach which is in itself simple in its principle, which consists of fixing on (or incorporating in) a polymer chain, hydrosoluble in the temperature range of the application considered, a suitable proportion of hydrophilic side chains having the LCST property, which become hydrophobic when the temperature rises (hereafter "heat-sensitive side chains").

It has been discovered that in a general way the said heat-sensitive chains could be suitably fixed on - or incorporated in - the macromolecular structure considered starting with certain prepolymers or macromonomers having a so called "Lower Critical Solution Temperature" or LCST.

This general principle can be used, in a quite preferred way, according to the two so-called "grafting" or "copolymerization" variants below.

The first preferred approach consists of grafting, by known techniques, heat-sensitive side chains onto a polymer skeleton, itself hydrosoluble. It is necessary in this case to provide the side chain with an active site capable of cooperating, for the grafting, with a corresponding active site on the polymer skeleton.

The second preferred approach consists of copolymerizing, by known techniques, i) hydrosoluble monomers, prepolymers or macromonomers or forming hydrosoluble sequences with ii) monomers, prepolymers or macromonomers which are hydrosoluble or capable of forming hydrosoluble sequences and, either having the LCST property in the useful temperature range, or carrying a side chain having this property.

Operation by polycondensation can also be envisaged.

The invention therefore relates in the main part to copolymers carrying heat-sensitive side chains the synthesis of which is carried out according to the general principles above.

In a less preferred manner, an inverse structure, that is a hydrosoluble polymer chain with the LCST property carrying hydrosoluble side chains not having the LCST property in the temperature range considered will also be envisaged.

Also in a less preferred manner, a copolymerization of sequences successively hydrosoluble with the LCST property and hydrosoluble without the LCST property will be envisaged.

The invention has been developed more particularly on the basis:

- of a basic polymer chain or skeleton containing acrylic acid units; and
- of heat-sensitive grafts of polyethyleneglycol (POE) chain type carrying an active terminal group for grafting, notably an amine function, the POE being able to be replaced by a POP (polyoxypropylene) or a POEP (polyoxide of ethylene and propylene).

The study has also been extended to other skeletons possessing acrylic acid units and notably to copolymers of acrylic acid and/or acrylamide and/or AMPS (acrylamidomethylpropyl-sulphonate) and/or N-

methylvinyl-N-acetamide.

The invention also relates in particular to copolymers of AMPS and macromonomers based on POE, POP or POEP.

A non-limitative list of chains having the LCST property in aqueous solution will be found in Table A hereafter (Taylor et al., J. of polymer science, 13, 2551-2570 (1975)). For the synthesis of thermoviscosifying polymers according to the invention, an expert can use standard and known copolymerization and grafting techniques.

The methods given as an example are mentioned in particular. The operating methods, the choice of solvents, etc. of these reactions are well known to an expert.

The following examples illustrate the invention without however limiting its scope.

## EXAMPLE 1

### 1. SYNTHESSES

The syntheses given below are used as examples and to not limit the scope of the invention. In these syntheses, many of the parameters may be varied. Amongst others: a) the nature of the hydrosoluble polymer skeleton used in Examples 1.1 and 1.2. This polymer can be a copolymer of two or more monomers. b) The molecular weight of this skeleton. c) The nature of the side chains. d) The molecular weight (or distribution of molecular weight) of the side chains. e) The modification rates (proportion of side chains relative to the skeleton). f) The nature of the chemical bond between the hydrosoluble skeleton and the side chains. g) The nature of the monomers used in the synthesis by copolymerization of Example 1.3. Here also, several different monomers can be used. h) The polymerization synthesis route in Example 1.3 (radical, anionic, cationic).

#### 1.1 Grafting of monoamino polyoxyethylene chains onto a polyacrylic skeleton (PAA) in an aqueous medium in the presence of a hydrosoluble carbodiimide: N'-(3-dimethylaminopropyl)-N-ethylcarbodiimide hydrochloride (EDC).

24 g of a 25% solution of polyacrylic acid ( $M = 150,000$ ) (PAA 150), that being 6 g of polymer, is introduced into a 1 litre beaker containing 250 ml of water. The solution is then neutralized with 1N soda ( $pH = 8$ ) and taken to a temperature of  $60^\circ C$ .

At the same time, a solution of 6 g of O-(2-aminoethyl)-O'-methyl polyethylene glycol of a molecular weight of 5,000 (POE5) in 250 ml of water is prepared. The proportion of POE5 monoamino chain is calculated taking into account the modification rate to be achieved (in this case 0.4%) on the basis of a grafting yield of the order of 30% under these operating conditions. The solubilization of the POE5 is instantaneous when hot and this solution is added to the reaction mixture.

0.4 g of EDC, that is a EDC/POE5 molar ratio of 2, is added in the solid state. The reaction, monitored by size exclusion chromatography (gel permeation chromatography (GPC)), is continued for 2 hours. Then the reaction medium is directly transferred to a "Millipore" tangential filtration unit with "Pellicon" cartridges (cut-off threshold: 40,000 D). After a series of 10 consecutive filtrations using in total 20 litres of water, the residue is recovered, checked by GPC, concentrated then lyophilized.

The grafting rate is determined by NMR spectroscopy. D: Dalton unit

#### 1.2 Grafting of monoamino polyoxyethylene chains onto a polyacrylic skeleton in an organic medium in the presence of dicyclohexylcarbodiimide (DCCI).

2 g of polyacrylic acid of a molecular weight of 500,000 (PAA500) in a solid form and 80 ml of N-methyl-2-pyrrolidone (NMP) are introduced into 250 ml a three-necked flask fitted with a bar magnet, a cooling apparatus and heat-regulated by an oil bath. The solution is left under agitation for one night at  $60^\circ C$  until total solubilization of the PAA is achieved.

At the same time, a solution of 0.7 g of POE5 in 40 ml of NMP is prepared. The proportion of POE5 is calculated taking into account the modification rate to be achieved (in this case 0.17 %) on the basis of a grafting yield of the order of 30 to 35% under these operating conditions. The solubilization of the POE5 is instantaneous when hot and this solution is added to the reaction medium. 0.058 g of DCCI, that being a DCCI/POE5 molar ratio of 2, is dissolved in 10 ml of NMP then added slowly to the initial mixture. The reaction medium is maintained at  $60^\circ C$  for 8 hours before being cooled down in an ice bath.

The reaction medium is then treated with a 40% aqueous solution of soda (6.7 g in 20 ml water). The addition takes place slowly under vigorous agitation and results in the precipitation of the modified sodium polyacrylate. The precipitate is filtered through a No. 4 filtering crucible (porosity 17  $\mu$ ), washed firstly with 50 ml of NMP then three times with 50 ml of methanol. The solid obtained is dried under vacuum at 30 °C overnight.

Subsequently the polymer is put back in solution in water at a concentration of 2% then re-precipitated in a volume of methanol which is 20 times greater. After agitation, decantation and renewal of the methanol solution, the product is finally filtered then dried as previously.

### 1.3 Copolymerization of the POE macromonomers with AMPS

#### A. Synthesis of the macromonomers

40 ml of methylene chloride, 1.44 g of acrylic acid (AA: 0.02 mole), 5 g of POE5 (0.001 mole) in solid form and 4.13 g of DCCI (0.02 mole) are introduced into a 100 ml beaker.

The reaction is continued for one hour under agitation then the reaction medium is filtered through a No. 4 filtering crucible (porosity 17  $\mu$ ) in order to eliminate the decomposition product of the coupling agent which has precipitated.

Next the mixture is concentrated (10 ml) and then the POE macromonomer is separated from the excess acrylic acid by precipitation in 100 ml of ether. After 3 new washings each time with 100 ml of ether, the product is finally dried at 30 °C under vacuum overnight.

#### B. Radical copolymerization

200 ml of ultrafiltered and deionized water, 4.5 g of AMPS (0.022 mole) and 1.5 g of the POE5 macromonomer (MPOE5: 0.0003 mole), the proportion of the latter being a function of the substitution rate to be achieved (in this example the relative molar proportion of POE in the mixture is 1.37%) are introduced into a 500 ml reactor fitted with a magnetic stirrer, a cooling apparatus and a nitrogen supply. The acid functions are then neutralized by 2N soda (pH = 9).

After bubbling nitrogen through the reaction medium for 15 minutes, 0.15 g of potassium persulphate (0.00055 mole) dissolved in 20 ml of water is added, then 3 minutes later, 0.15 g of N,N,N',N'-tetramethylethylenediamine (TMEDA: 0.0013 mole) also dissolved in 20 ml of water, is added.

The copolymerization, monitored by GPC, is relatively rapid and the reaction is continued under agitation and under a nitrogen atmosphere for 4 hours. The reaction mixture, concentrated to 50 ml, is precipitated into a very large excess of acetone (1000 ml) before undergoing a series of filtrations and washings with acetone. Finally the sample is dried under vacuum at 30 °C overnight. NMR analysis shows that in the product obtained in this example the relative molar proportion of POE incorporated is 1.15%. This polymer will hereafter be called: pAMPS/1.15 - POE5 (For other polymers and/or other molar proportions, the similarity of name will be clear in what follows).

### 1.4 Grafting of monoamino polyoxyethylene chains onto a terpolymer skeleton containing AMPS units

This grafting reaction is carried out on the terpolymer which has the following composition: (% in moles of monomer units): AMPS (65%), acrylic acid (15%), N-methylvinylacetamide (20%), and allowing the fixation of POE5.

A solution of 20 g of copolymer in 2800 ml of water is prepared in a beaker and taken to 60 °C. The pH is adjusted to 8 by the addition of soda. A solution of 9.2 g of POE5 in 400 ml of water is added to the reaction mixture. The proportion of POE5 is calculated taking into account the modification rate to be achieved (in this case 0.6% in moles of POE relative to the copolymer), on the basis of a grafting yield of the order of 30% under the operating conditions. 2 g of EDC is added in the solid state. The reaction, monitored by GPC, is continued for 5 hours. Then the reaction medium is directly transferred to a filtration unit (cut-off threshold: 40,000 D). After 10 consecutive filtrations, the residue is concentrated then lyophilized.

This example shows that the AMPS/POE copolymer family synthesized by copolymerization in Example 1.3 is also accessible by the grafting method. Also this example shows that it is possible to extend the concept of grafting of heat-sensitive chains to most of the class of hydrosoluble polymers.

## 2. RHEOLOGICAL BEHAVIOUR (DEVELOPMENT OF VISCOSITY WITH TEMPERATURE)

Amongst the parameters which may influence the rheological behaviour there are: the nature and molecular weight of the hydrosoluble chain, the nature and molecular weight of the side chains, the percentage of side chains, the polydispersities of the chains and links, the concentration of the thermoviscosifying polymer, the presence and concentration of salt in the aqueous medium, the nature of the salt, the presence and concentration of free chains with LCST property in the medium, etc.

The following examples are used to illustrate the thermoviscosifying effect.

The results given in Tables 1 - 6 were obtained with a cone/plane type viscometer of "Carri-med" CS

100 type.

Cp : concentration of thermoviscosifying polymer in g/dl

Cs : concentration of salt in mole/litre

Sigma : stress in N/m<sup>2</sup>

Gamma : shear rate in s<sup>-1</sup>

15 Eta : viscosity in centipoises (mPa.s)

T : temperature in degrees Celsius

### 2.1 Effect of the concentration of the thermoviscosifying polymer.

20 Table 1 gives the results obtained for a polymer synthesized according to the method illustrated by Example 1.1.

It concerns a sodium polyacrylate of a molecular weight of 150,000 grafted with 0.8% POE5 (PAA150/0.8-POE5). The stress was constant. The measurements are taken in a solution of 0.8 mole/litre of K<sub>2</sub>CO<sub>3</sub>.

25

TABLE 1

T	Cp = 1.6 g/dl Sigma = 1.5 Eta	Cp = 4.1 g/dl Sigma = 15 Eta	Cp = 8.4 g/dl Sigma = 15 Eta
20	23	67	614
30	19	57	735
40	16	57	1230
50	15	84	3300
60	16	244	17300
70	25	2200	-----
75	37	10000	-----

40 This table shows that for a relatively low concentration (1.6 g/dl) of thermoviscosifying polymer, after an initial reduction in viscosity, the viscosity starts to slightly increase from 60 °C. For a higher concentration (8.4 g/dl), the thermoviscosifying effect is obtained from ambient temperature.

The same effect is illustrated (Table 2) for the behaviour of a polymer obtained by the method according to Example 1.2. The polymer is PAA500/0.17-POE5: a sodium polyacrylate of molecular weight 500,000 grafted with POE5 at a percentage of 0.17%.

45 The measurements are carried out in a 0.6 mole/l solution of K<sub>2</sub>SO<sub>4</sub>.

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TABLE 2

T	Cp = 1.0 g/dl Sigma = 1.5 Eta	Cp = 5.0 g/dl Sigma = 1.5 Eta	Cp = 10 g/dl Sigma = 15 Eta
20	16	127	---
30	13	111	394
40	11.5	92	320
50	10.7	79	264
60	10	62	236
70	9.5	59	237
75	---	---	257

In these conditions, the effect is visible only at high concentrations of polymer, and at relatively high temperature.

## 2.2 Effect of the concentration of salt in the measurement medium.

Table 3 gives the results of measurements for the polymer (PAA150/0.8-POE5) at 2 g/dl for variable concentrations (Cs) of potassium carbonate  $K_2CO_3$ .

TABLE 3

T	Cs = 0.6 M Sigma = 1.5 Eta	Cs = 0.9 M Sigma = 1.5 Eta	Cs = 1.2 M Sigma = 1.5 Eta
20	31	30	31
30	25	24	41
40	21	24	77
50	18	32	160
60	16.5	62	230
70	---	239	---
75	---	498	---

M = mole/litre

This table shows that the thermoviscosifying effect starts at lower temperatures for higher salt concentrations. For Cs = 0.6 M there is no effect below 60 °C, for Cs = 0.9 M the effect starts at 50 °C and for Cs = 1.2 M the thermoviscosification already starts at ambient temperature.

Table 4 shows the same effect for PAA150/0.4-POE5 (obtained according to the method of Example 1.1) with a variable concentration of potassium fluoride KF, Cp = 5 g/dl.

TABLE 4

T	Cs = 1.5 M Sigma = 1.5 Eta	Cs = 2.0 M Sigma = 1.5 Eta	Cs = 2.5 M Sigma = 1.5 Eta	Cs = 3.0 M Sigma = 15 Eta
20	32	34	35	60
30	27	28	34	106
40	23	24	44	400
50	20	24	94	3500
60	19	29	440	62000
70	18	52	5090	----
75	18	97	22500	----

The same tendency is illustrated by the viscosity measurements for a polymer obtained according to the method described in Example 1.3. These results are given in Table 5. The polymer is a copolymer AMPS/POE5 (p AMPS/2.15 - POE5), Cp = 10 g/dl.

The concentration of  $K_2CO_3$  varies.

TABLE 5

T	Cs = 0.4 M Sigma = 5 Eta	Cs = 0.6 M Sigma = 5 Eta	Cs = 0.8 M Sigma = 5 Eta
20	36	40	50
30	29	36	49
40	24	35	50
50	21	36	58
60	20	40	82
70	21	52	138
75	23	63	149

### 2.3 Example of a thermoviscosifying polymer in the absence of a salt ( $C_s = 0$ ), and the influence of the presence of non-grafted polymer with LCST in solution.

Table 6 shows the results of a polymer (PAA 150/21-POP) obtained according to the method of Example 1.1 with 21% (in moles) of POP (polyoxypropylene of molecular weight 600). This table shows that the presence of salt is not always necessary to obtain thermoviscosification in this temperature range. Also it shows that the amplitude of the effect can be increased considerably by the presence of non-grafted polymer with LCST. In this example the non-grafted polymer with LCST is a POP of molecular weight 600.

The concentration of thermoviscosifying polymer ( $C_p$ ) is 8% by weight.  $C(\text{pop})$  is the concentration of non-grafted POP added to the solution, and varies between 0 and 9.7% by weight.

TABLE 6

T	$C(\text{pop}) = 0\%$ Sigma = 10 Eta	$C(\text{pop}) = 1.1\%$ Sigma = 10 Eta	$C(\text{pop}) = 5\%$ Sigma = 10 Eta
20	155	165	181
30	116	125	133
40	93	100	108
50	84	101	124
60	98	183	290
70	178	407	788
75	250	570	1188

### 2.4 Rheological behaviour at higher temperatures.

Rheological measurements were carried out at temperatures higher than 75 °C using a viscometer of Fann 50 type. In this case, the shear rate was kept constant ( $\gamma = 100 \text{ s}^{-1}$ ).

Figure 1 shows the variation in viscosity as a function of temperature for a polymer obtained according to the method of Example 1.3: pAMPS/1.2-POE5  $C_p = 10 \text{ g/dl}$  and the salt concentration ( $K_2CO_3$ ) is 0.7 M.

Figure 2 shows the variation in viscosity as a function of temperature for a polymer obtained according to the method of Example 1.4. It is a terpolymer of AMPS, N-methylvinyl-acetamide and acrylic acid, grafted with POE5. This polymer contains 0.6% of POE in moles.  $C_p = 4 \text{ g/dl}$  and  $C_s (K_2CO_3) = 0.5 \text{ M}$ .

### 2.5 Example of a solution of approximately constant viscosity.

Figure 3 shows the variation in viscosity as a function of temperature for PAA150/5.9-POEP. It is a polymer obtained according to the method of Example 1.1 using a O-(2-aminopropyl)-O'-(methoxyethyl) copolyethylene, propylene glycol, of a molecular weight of approximately 1100. This figure shows the possibility of synthesizing polymers having constant viscosity solutions over a large range of temperatures.

Therefore the following are specific and non-limitative examples of polymers according to the invention:

- Polyacrylic acid of molecular weight 500,000 grafted with 0.17% (per mole) of polyoxyethylene of molecular weight 5,000.
- Polyacrylic acid of molecular weight 150,000 grafted with 0.8% (per mole) of polyoxyethylene of molecular weight 5,000.
- Polyacrylic acid of molecular weight 150,000 grafted with 0.4% (per mole) of polyoxyethylene of molecular weight 5,000.
- A copolymer p AMPS/2.15-POE5, and POE chains of molecular weight 5,000.
- A copolymer pAMPS/1.15-POE5, and POE chains of molecular weight 5,000.
- Polyacrylic acid of molecular weight 150,000 grafted with 21% (per mole) of polyoxypropylene of molecular weight 600.
- Polyacrylic acid of molecular weight 150,000 grafted with 5.9% (per mole) of propylene and ethylene polyoxide of molecular weight 1,100.
- A terpolymer of AMPS, N-methylvinylacetamide and acrylic acid, grafted with 0.6% in moles of polyoxyethylene of molecular weight 5,000.

#### TABLE A

#### HYDROSOLUBLE POLYMERS WITH LCST

methylcellulose,  
 hydroxypropylcellulose,  
 polyvinylalcohol - vinyl acetate copolymers,  
 poly(ethylene glycol),  
 polypropylene glycol,  
 polymethacrylic acid,  
 poly-N-vinyl-2-oxazolidone,  
 partially acetalized polyvinyl alcohol,  
 partially cyanoethylated polyvinyl alcohol,  
 poly-N-isopropylacrylamide,  
 poly(vinyl methyl ether),  
 poly-L-proline,  
 other polyamino acids and proteins  
 and copolymers constructed from hydrophobic and  
 hydrophilic monomers.

#### Claims

1. Thermoviscosifying polymers characterized in that they contain:
  - 1) Hydrophilic parts of the prepolymer or macromonomer type chain which do not have the LCST property in the useful temperature range; and
  - 2) hydrophilic parts of the prepolymer or macromonomer type chain which do have the LCST property in the useful temperature range.
2. Thermoviscosifying polymers according to claim 1 characterized in that they consist of a hydrosoluble polymer skeleton which does not have the LCST property in the useful temperature range, said skeleton:
  - a) carrying grafted hydrophilic side chains having the LCST property in the useful temperature range; and/or



b) incorporating in the chain sequences consisting of hydrophilic units having the LCST property in the useful temperature range.

3. Polymers according to claim 1 or 2, characterized in that the said hydrophilic parts of the prepolymer or macromonomer type chain or the said hydrophilic skeleton which do not have the LCST property consist of acrylic chains.
4. Polymers according to claim 1 or 2, characterized in that the said hydrophilic skeleton which does not have the LCST property consists of a terpolymer of acrylic acid, AMPS and N-methyl vinyl acetamide.
5. Polymers according to any one of claims 1 to 4, characterized in that the said hydrophilic parts of the prepolymer or macromonomer type chain or the said hydrophilic side chains or sequences having the LCST property consist of POE, POP or POEP chains.
6. Polymers according to any one of claims 1 to 4, characterized in that the said hydrophilic parts of the prepolymer or macromonomer type chain or the said hydrophilic side chains or sequences having the LCST property consist of chains chosen from:
  - methylcellulose,
  - hydroxypropylcellulose,
  - polyvinyl alcohol - vinyl acetate copolymers,
  - poly(ethylene glycol),
  - polypropylene glycol,
  - polymethacrylic acid,
  - poly-N-vinyl-oxazolidone,
  - partially acetalized polyvinyl alcohol,
  - partially cyanoethylated polyvinyl alcohol,
  - poly-N-isopropylacrylamide,
  - poly(vinyl methyl ether),
  - poly-L-proline,
  - other polyamino acids and proteins
  - and copolymers constructed from hydrophobic and hydrophilic monomers.
7. Polymers according to claim 2, characterized in that they are obtained by grafting the said lateral chains a) carrying an active grafting site onto corresponding active sites of the said skeleton.
8. Polymers according to claim 2, characterized in that they are obtained by the copolymerization of the monomers constituting said skeleton and of the monomers constituting said sequences according to b), or, in the two cases, of monomers and prepolymers or macromonomers corresponding, respectively, to said skeleton or to said chains.
9. Polymers according to any one of claims 1 to 8, characterized in that they are chosen from:
  - Polyacrylic acid of molecular weight 500,000 grafted with 0.17% (per mole) of polyoxyethylene of molecular weight 5,000, obtained according to the method of claim 7.
  - Polyacrylic acid of molecular weight 150,000 grafted with 0.8% (per mole) of polyoxyethylene of molecular weight 5,000, obtained according to the method of claim 7.
  - Polyacrylic acid of molecular weight 150,000 grafted with 0.4% (per mole) of polyoxyethylene of molecular weight 5,000, obtained according to the method of claim 7.
  - A copolymer p AMPS/2.15-POE5 and a molecular weight of POE chains of 5,000, obtained according to the method of claim 8.
  - A copolymer p AMPS/1.15-POE5 and a molecular weight of POE chains of 5,000, obtained according to the method of claim 8.
  - Polyacrylic acid of molecular weight 150,000 grafted with 21% (per mole) of polyoxypropylene of molecular weight 600, obtained according to the method of claim 7.
  - Polyacrylic acid of molecular weight 150,000 grafted with 5.9% (per mole) of propylene and ethylene polyoxide of molecular weight 1,100, obtained according to the method of claim 7.
  - A terpolym r of AMPS, N-methylvinylacetamide and acrylic acid, grafted with 0.6% in moles of polyoxyethylene of molecular weight 5,000, obtained according to the method of claim 7.

10. The use of polymers according to any one of claims 1 to 9 as thickening agents, constituents of fracturing fluids or of drilling or completion fluids, in particular for bore hole cementation, in the oil or geothermal industries, or of acidification, of fluidity control agents or of fluids for the enhanced recovery of oil, and similar fluids for the oil industry, as industrial cleaning fluids, as hydraulic fluids and as water-based lubricants.

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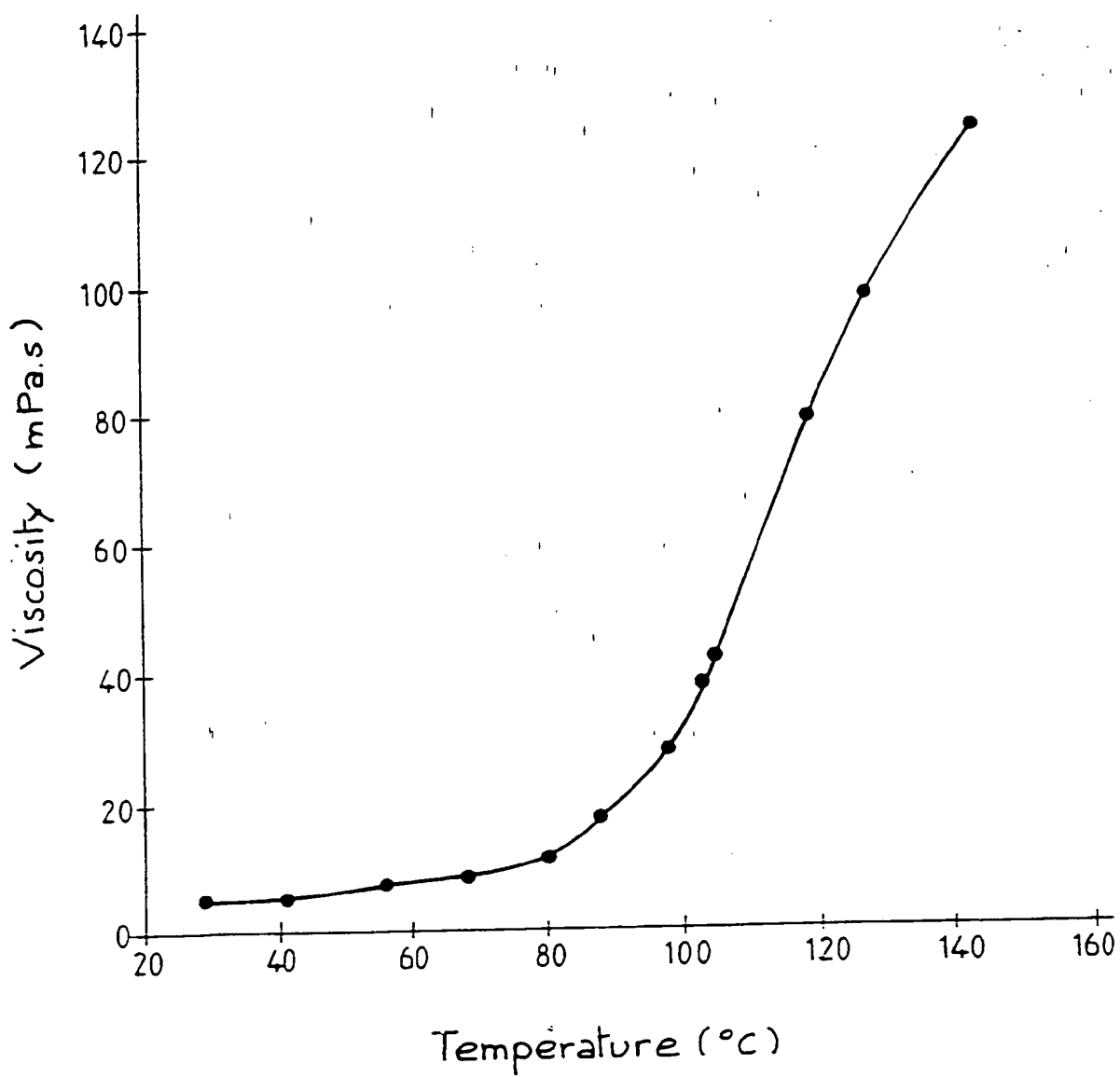


FIG. 1

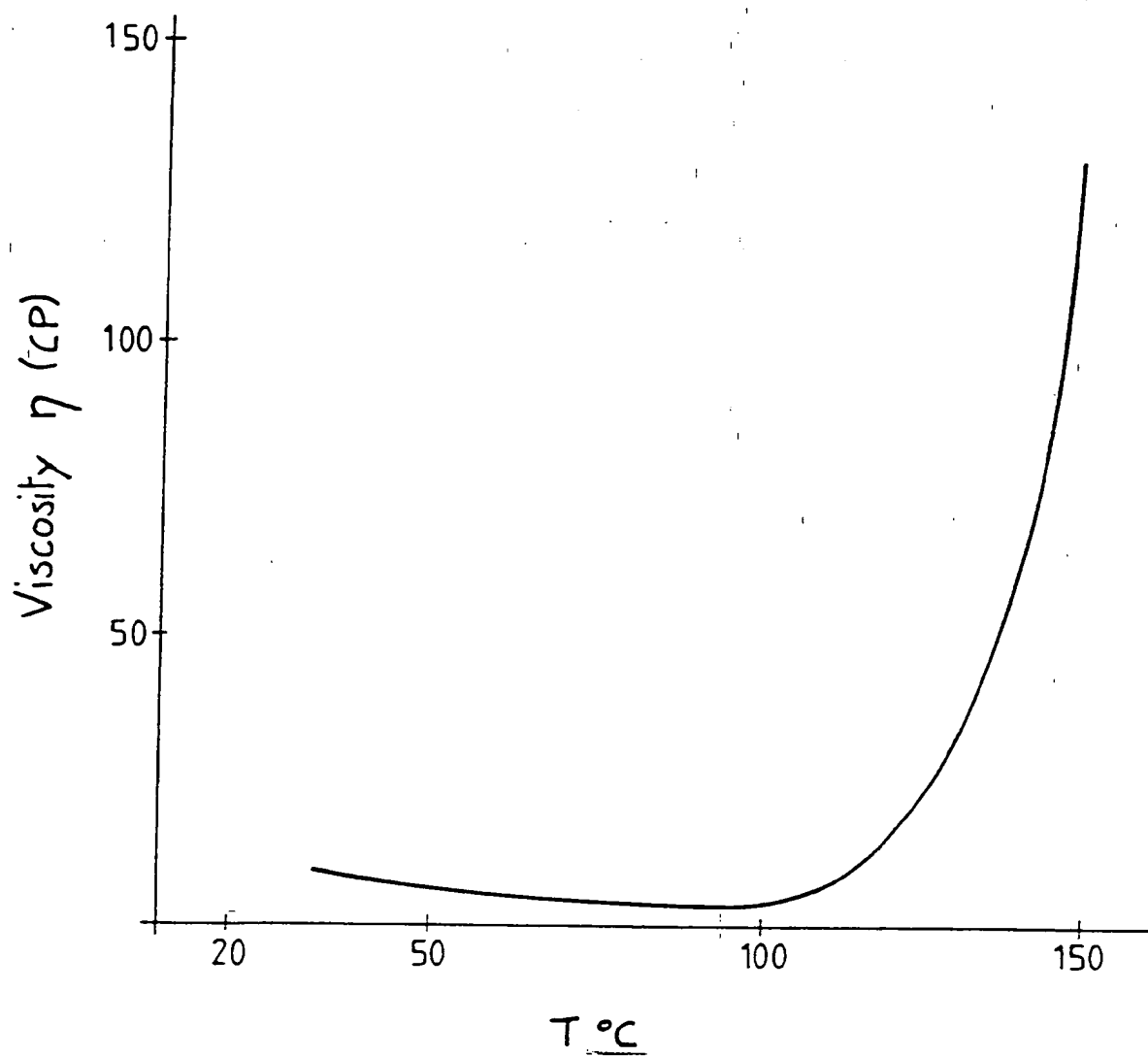


FIG. 2

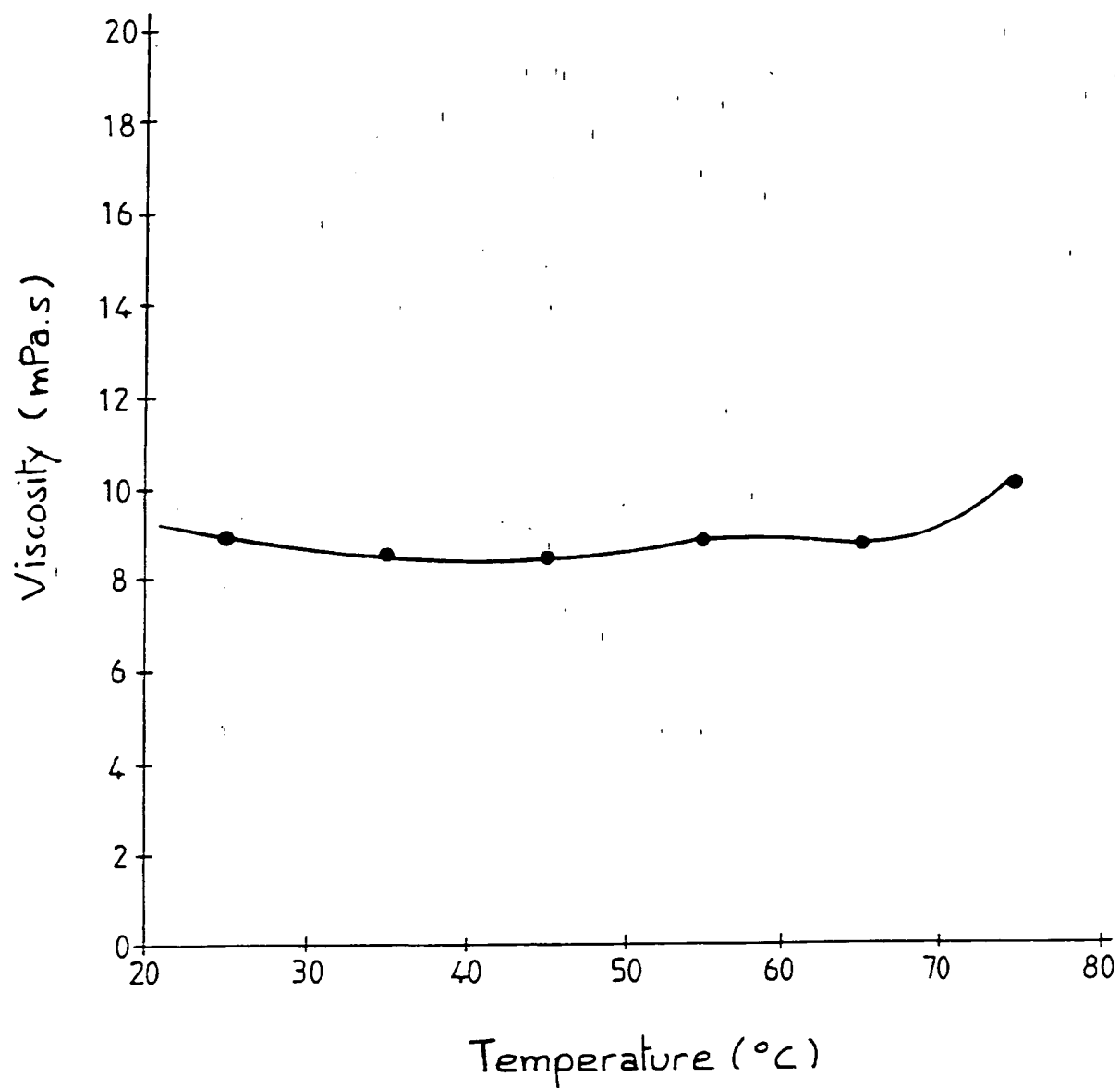


FIG. 3



European Patent  
Office

## EUROPEAN SEARCH REPORT

Application Number

EP 93 20 2138

### DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	US-A-4 676 317 (FRY S.E. ET AL)	1,3,5-7, 10	C08G81/02 C09K7/02 C10M107/26 E21B33/138 E21B43/27 C08F299/00
A	* example 1; table 1 * * column 2, line 51 - column 3, line 2 * * column 3, line 38 - line 54 * * claims 1,8 *	2,4,9	
X	EP-A-0 014 258 (WOLFF WALSRÖDE AKTIENGESELLSCHAFT) * claims 1-3,10 *	1-3,6-8, 10	
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Place of search THE HAGUE		Date of completion of the search 23 AUGUST 1993	Examiner NIAOUNAKIS M.
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